

SAFETY AND BUILDINGS DIVISION Plumbing Product Review P.O. Box 2658 Madison, Wisconsin 53701-2658

Jim Doyle, Governor Jack L. Fischer, A.I.A., Secretary

December 18, 2005

AL'S CONCRETE PRODUCTS, INC. CHARLES MACH 800 TOWNHALL ROAD LA CRESCENT MN 55947

Re: Description: SEWAGE TANKS, CONCRETE

Manufacturer: AL'S CONCRETE PRODUCTS, INC.

Product Name: SEPTIC, HOLDING, GREASE INTERCEPTOR, PUMP OR SIPHON

Model Number(s): 1000 LP RECT.

(37.0" L.L., 27.4 GAL/IN., 96" MAX. DEPTH OF BURY, 486 G.P.D. WHEN USED AS A

SEPTIC TANK BASED ON A 3 YR. SERVICE INTERVAL FOR RESIDENTIAL

WASTEWATER)

Product File No: 20050940

The specifications and/or plans for this plumbing product have been reviewed and determined to be in compliance with chapters Comm 82 through 84, Wisconsin Administrative Code, and Chapters 145 and 160, Wisconsin Statutes.

The Department hereby issues an approval based on the Wisconsin Statutes and the Wisconsin Administrative Code. This approval is valid until the end of December 2010.

This approval is contingent upon compliance with the following stipulation(s):

- This tank must be designed to withstand the pressures to which it will be subjected.
- The manufacturer must keep at the manufacturing plant a set of plans and specifications bearing the department's stamp of approval. The plans and specifications must be open to inspection by an authorized representative of the department.
- When this product has an effluent filter installed in an interior wall, the space between the top of the interior wall
 and bottom of the tank cover must be sealed with a material that will withstand the environment in the tank and
 in a manor that will prevent waste from passing over the interior wall.
- When this product receives wastewater from dwellings and is used as a septic tank, it will produce an effluent
 quality with a maximum monthly average value for BOD5 of greater than 30 mg/L and less than or equal to 220
 mg/L TSS, or greater than 30 mg/L or less than or equal to 150 mg/L TSS, and F.O.G. of less than 30 mg/L.
- This product is approved to use the following:
 - Pipe materials constructed in conformance with Table 84.30-2 or 84.30-11, Wis. Admin. Code poured into tank cover or access cover.
 - Four inch discharge opening in riser.
 - Bottom and side pipe openings for siphon, pump and holding tanks.
 - Six inch inlet and outlet openings.
 - Two inch schedule 40 PVC cast in riser for electrical wiring.
 - Press Seal "Cast-A-Seal" and PSX Gasket System by Press Seal Gasket Corp., Polylok II High Pressure Pipe Seal by Polylok, and A-Lok X-Cel by A-Lok Products, Inc..

- Dual inlets at end of tank with one access opening above both inlets.

SBD-10564-E (N.10/97) File Ref: 05094001.DOC

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- Dual inlets at end of tank with one access opening above each inlet.
- Department approved effluent filter designed to be installed in a four inch diameter tee with extension and installed in accordance with the product approval for the filter including a properly sized and located access opening for service and maintenance.
- A concrete panel slid into a groove in the sidewalls to create a 2 compartment septic tank to aid in the settling out of solids in the effluent.

This approval supersedes the approval issued on 12/19/2005 under product file number 20020029

This approval letter shall be incorporated with your previously approved plans and/or specifications approved under product file number 20020029.

The department is in no way endorsing this product or any advertising, and is not responsible for any situation which may result from its use.

Sincerely,

Michael J. Beckwith, CIPE Plumbing Product Reviewer phone: 608-266-6742 fax: 608-267-9566

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